

CAUTION

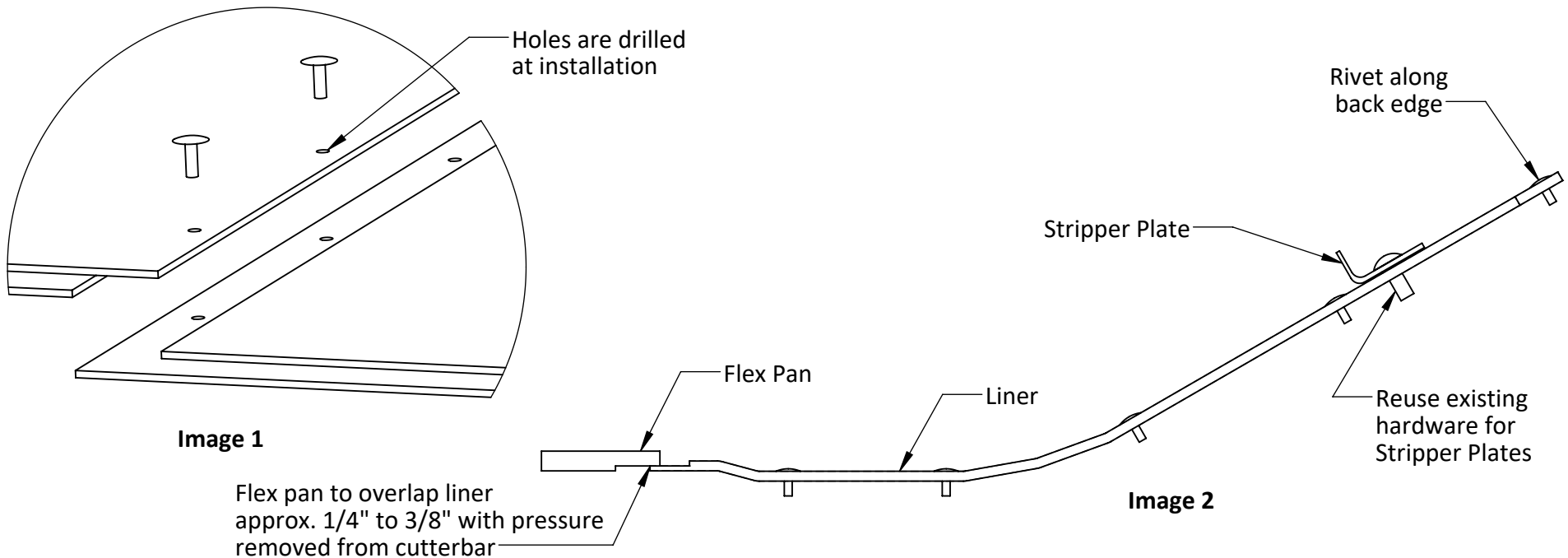
PLEASE REFER TO YOUR EQUIPMENT MANUFACTURER'S OPERATORS MANUAL FOR PERTINENT SAFETY PRECAUTIONS

John Deere 600 Series Flex Head Grain Head Auger Liner Instructions

1. Remove stripper plates and clean auger trough.
2. Starting with the center of the head, lay out panels to determine position of each piece. Ends will need to be trimmed to fit.
3. Install Auger Liner starting with center panel, inserting the front edge of liner under flex pan. (as shown in image 2)
4. Drill & Rivet at overlaps every 6-8 inches and at the front and back edges of the liner every 10-12 inches.
5. Re-install stripper plates over poly liner, drilling through liner and reusing existing hardware. (as shown in image 2)

NOTES:

- Liner should be installed with pressure removed from the cutterbar so that the flex pans are in forward position for installation
- Poly liner and combine header should be at 70° F or above for ease of installation and smooth fit
- Winter installations will need a warm, heated shop
- Auger can be removed for installation or the drive disconnected so it can be turned easily



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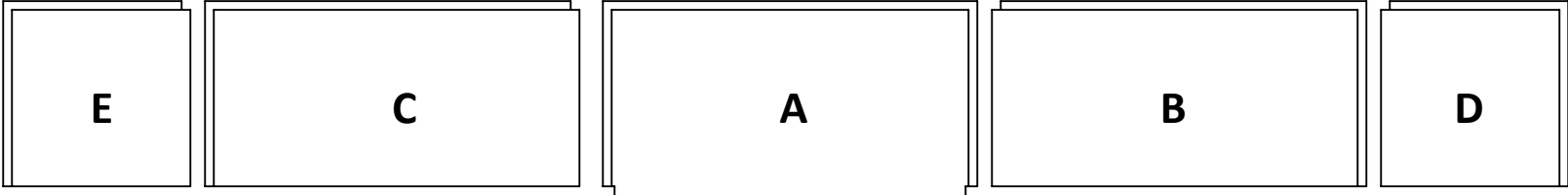
John Deere 600 Series Flex Head

Grain Head Auger Liner Instructions

		Panel Quantity Reference					Rivets per Kit
		A	B	C	D	E	
20ft	82706	1	2	2	0	0	175
22ft	82707	1	2	2	1	1	200
25ft	82708	1	3	3	0	0	210
30ft	82709	1	3	3	1	1	260
35ft	82710	1	4	4	0	0	290

#42148 - Left 4ft Panel White

#42147 - Right 4ft Panel White



#42150 - Left 2ft Panel White

#42146 - Center Panel White

#42149 - Right 2ft Panel White

(View from Operators Position looking down onto head)



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