

# CASE IH 2020 FLEX HEAD

## GRAIN PLATFORM AUGER LINER INSTRUCTIONS

**PLEASE REFER TO YOUR COMBINE MANUFACTURER'S OPERATORS MANUAL FOR PERTINENT SAFETY PRECAUTIONS**

**IMPORTANT: READ ENTIRE INSTRUCTION SHEET BEFORE BEGINING INSTALLATION**

### **⚠ CAUTION**

ENGAGE REEL LIFT CYLINDER SUPPORTS AND HEADER LIFT CYLINDER STANDS BEFORE WORKING AROUND OR UNDER A RAISED REEL OR HEADER

1. REMOVE CARRIAGE BOLTS ATTACHING FLOOR SHEETS AND STRIPPER PLATES TO AUGER TROUGH (FIGURE 1).
2. RAISE BOTH ENDS OF AUGER SO THERE IS APPROXIMATELY 1/2" BETWEEN THE TROUGH AND AUGER FLIGHTING. CLEAN ALL CROP RESIDUE AND DEBRIS FROM THE AUGER TROUGH.
3. STARTING WITH THE CENTER PANEL, LAY OUT PANELS TO DETERMINE POSITION OF EACH PANEL. END PANELS MAY NEED TO BE TRIMMED TO FIT (RECOMMEND TRIMMING END PANELS AFTER OTHER PANELS HAVE BEEN INSTALLED).
4. INSTALL AUGER LINER STARTING WITH THE CENTER PANEL. CENTER THE PANEL BY MEASURING FROM EACH END OF THE TROUGH.
5. ALIGN LEADING EDGE OF PANEL WITH FRONT EDGE OF THE AUGER FLOOR. LEADING EDGE OF LINER WILL SLIDE UNDERNEATH FLOOR SHEETS.
6. WITH THE PANEL POSITIONED CORRECTLY LEAVING ABOUT A 3/16" GAP BETWEEN THE PANELS TO ALLOW FOR EXPANSION/CONTRACTION OF PANELS, WEDGE THE PANEL TIGHT AGAINST THE AUGER FLOOR. (FIGURE 2)
7. USING EXISTING HOLES IN AUGER FLOOR MATCH DRILL THROUGH LINER. RE-INSTALL HARDWARE ATTACHING FLOOR SHEETS, SANDWICHING LINER BETWEEN AUGER TROUGH AND FLOOR SHEETS. PLACE STRIPPER PLATE OVER TRAILING EDGE AND REINSTALL HARDWARE TO SECURE. INSTALL RIVETS EVERY 6 - 8 INCHES ALONG FEEDERHOUSE OPENING. RIVET AT OVERLAPS EVERY 6 - 8 INCHES.
8. REPEAT STEPS 5 THRU 7 TO INSTALL LEFT AND RIGHT PANELS.

#### NOTES:

- POLY LINER AND HEADER SHOULD BE AT 70° F OR ABOVE FOR EASE OF INSTALLATION AND SMOOTH FIT
- AUGER CAN BE REMOVED FOR INSTALLATION OR THE DRIVE DISCONNECTED SO IT CAN BE TURNED EASILY



FIGURE 1



FIGURE 2



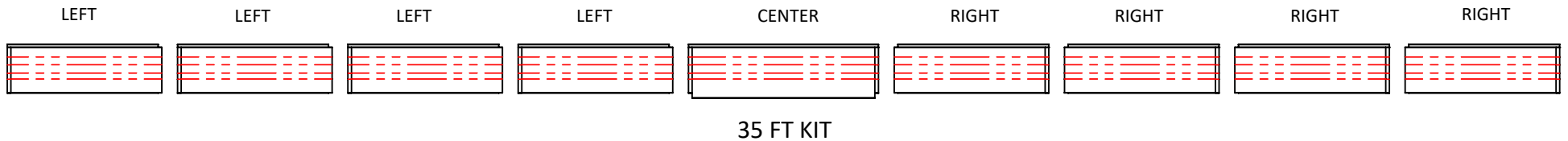
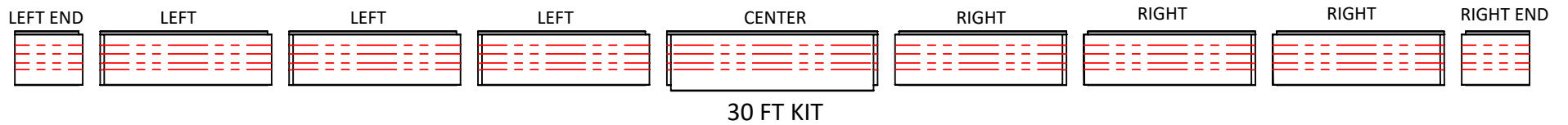
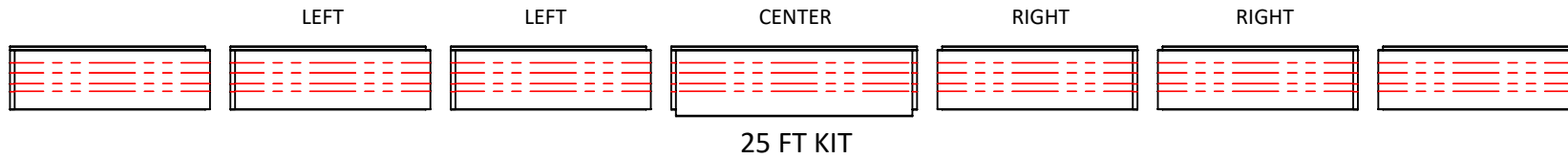
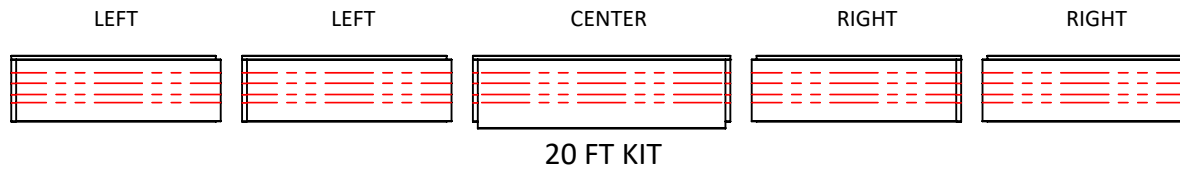
FIGURE 3



120 Eastgate Drive SE  
Hutchinson, MN 55350

1-800-788-6483  
1-320-587-2322  
1-320-587-6112 (Fax)

[WWW.MAYWES.COM](http://WWW.MAYWES.COM)



(VIEW FROM OPERATORS POSTION LOOKING DOWN ONTO HEAD)



**MAY WES**  
*Original Poly People*  
 A DIVISION OF PRIDE SOLUTIONS

120 Eastgate Drive SE  
 Hutchinson, MN 55350

1-800-788-6483  
 1-320-587-2322  
 1-320-587-6112 (Fax)

WWW.MAYWES.COM