

CASE IH 1020 FLEX HEAD

GRAIN PLATFORM AUGER LINER INSTRUCTIONS

**PLEASE REFER TO YOUR COMBINE MANUFACTURER'S OPERATORS MANUAL
FOR PERTINENT SAFETY PRECAUTIONS**

IMPORTANT: READ ENTIRE INSTRUCTION SHEET BEFORE BEGINING INSTALLATION

1. REMOVE BOTTOM SHEETS (FIGURE 1)
2. RAISE BOTH ENDS OF AUGER SO THERE IS APPROXIMATELY 1/2" BETWEEN THE TROUGH AND AUGER FLIGHTING. CLEAN ALL CROP RESIDUE AND DEBRIS FROM THE AUGER TROUGH.
3. STARTING WITH THE CENTER PANEL, LAY OUT PANELS TO DETERMINE POSITION OF EACH PANEL. END PANELS MAY NEED TO BE TRIMMED TO FIT.
4. INSTALL AUGER LINER STARTING WITH THE CENTER PANEL. CENTER THE PANEL BY MEASURING FROM EACH END OF THE TROUGH.
5. ALIGN LEADING EDGE OF PANEL WITH FRONT EDGE OF THE AUGER FLOOR.
6. WITH THE PANEL POSITIONED CORRECTLY LEAVING ABOUT A 3/16" GAP BETWEEN PANELS TO ALLOW FOR EXPANSION/CONTRACTION OF PANELS, WEDGE THE PANEL TIGHT AGAINST THE AUGER FLOOR USING THE INCLUDED SHIMS. (FIGURE 2)
7. DRILL AND RIVET ALONG THE LEADING EDGE EVERY 6 TO 8 INCHES AND 10 TO 12 INCHES ALONG THE REAR EDGE. (FIGURE 3)
8. REPEAT STEPS 5 THRU 7 TO INSTALL LEFT AND RIGHT PANELS.
9. RE-INSTALL BOTTOM SHIELDS.



CAUTION

ENGAGE REEL LIFT CYLINDER SUPPORTS AND HEADER LIFT CYLINDER STANDS BEFORE WORKING AROUND OR UNDER A RAISED REEL OR HEADER

NOTES:

- POLY LINER AND HEADER SHOULD BE AT 70 ° F OR ABOVE FOR EASE OF INSTALLATION AND SMOOTH FIT
- AUGER CAN BE REMOVED FOR INSTALLATION OR THE DRIVE DISCONNECTED SO IT CAN BE TURNED EASILY

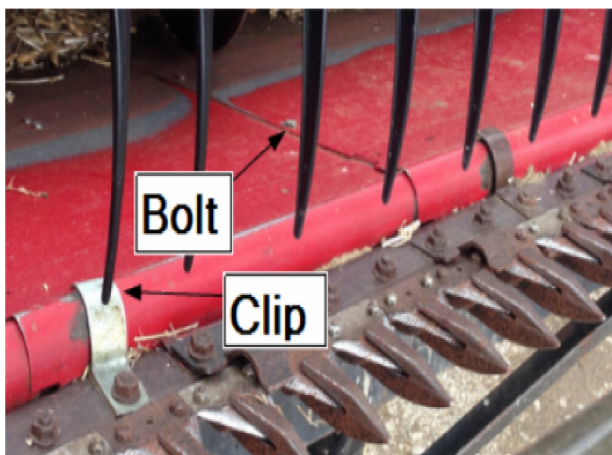


FIGURE 1



FIGURE 2



FIGURE 3

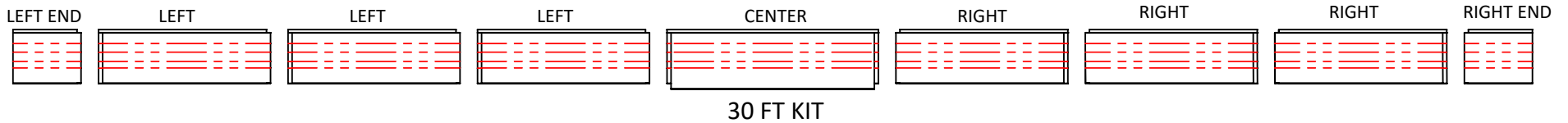
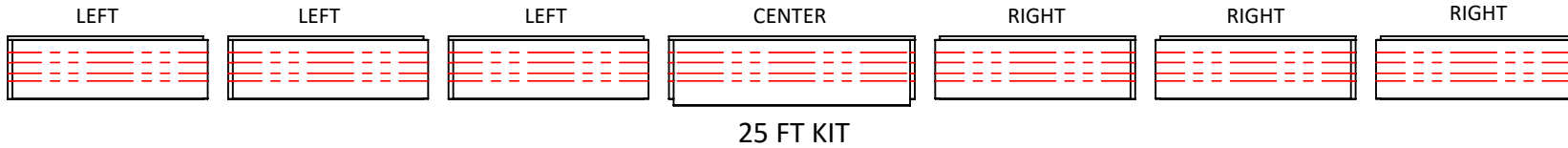
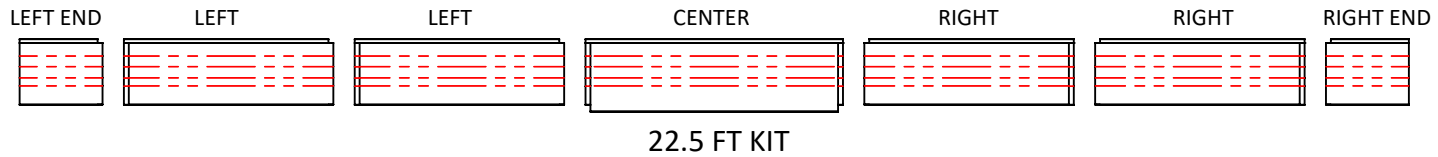
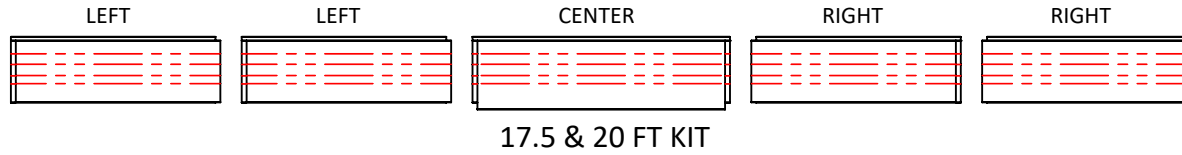
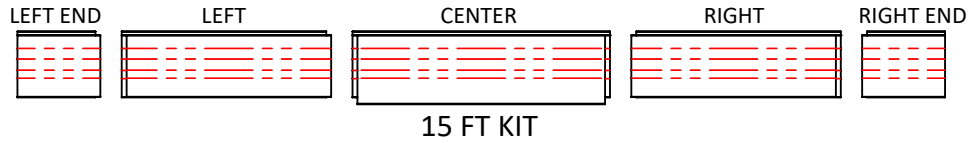


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(VIEW FROM OPERATORS POSITION LOOKING DOWN ONTO HEAD)



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