

## Case IH 1660-2588 Tank Fill Tube Liner Installation Instructions

Please read the entire instruction sheet before beginning installation.  
Please refer to your combine manufacturer's operators manual for pertinent safety precautions.

1. Remove auger bearing mounting bracket and remove auger from housing.
2. Remove any debris from inside the auger housing.
3. Insert the Tube Liner into the tank fill tube.
4. Position the top edge of the Tube Liner flush with the top edge of the tank fill tube (see Figure 1.0).
5. Snap the two edges of the liner together by pushing the liner toward the tank fill tube walls and pressing along the seam. A putty knife can also be used to help snap the seams together (see Figure 2.0).
6. Verify that the liner is rotated to the correct position and the bottom edge is flush with the tank fill tube (see Figures 1.0 & 2.0).
7. Clamp liner to the tube to ensure it does not move (see Figures 1.0 & 2.0).

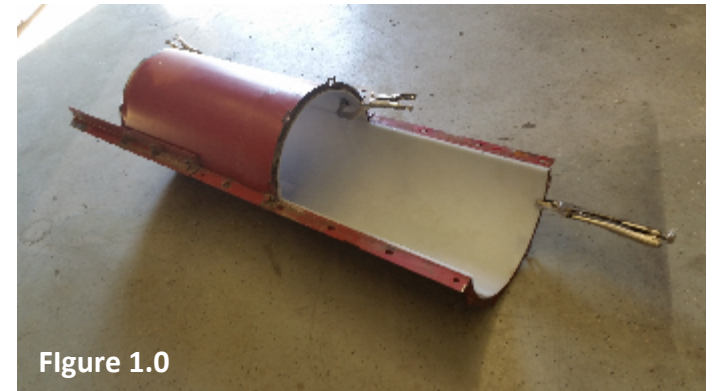


Figure 1.0



Figure 2.0



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8. Using supplied 13/64" drill bit and rivets, drill and rivet 1/2" from the seam and spaced every 4" along both sides of the seam (see Figure 3.0).
9. Drill and rivet the outer lower half of the fill tube, and the upper inside edge of the fill tube as shown (see Figures 5.0 & 6.0).
10. Reinstall auger housing, auger, and bearing mounting bracket and verify clearance prior to operation. Adjust to provide proper clearance as required.



Figure 3.0



Figure 4.0

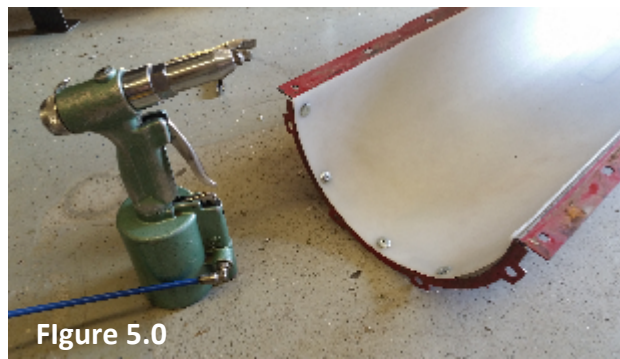


Figure 5.0



Figure 6.0



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