

John Deere 50, 60 & 70 Series Tank Fill Tube Liner Installation Instructions

Please read the entire instruction sheet before beginning installation.
Please refer to your combine manufacturer's operators manual for pertinent safety precautions.

1. Remove auger bearing mounting bracket and remove auger from housing.
2. Remove any debris from inside the auger housing.
3. Insert the Tube Liner into the tank fill tube.
4. Position the top edge of the Tube Liner flush with the top edge of the tank fill tube.
5. Verify that the liner is rotated to the correct position and the bottom edge is flush with the tank fill tube.
6. Snap the two edges of the liner together by pushing the liner toward the tank fill tube walls and pressing along the seam. A putty knife can also be used to help snap the seams together.
7. Clamp liner to the tube to ensure it does not move.
8. Use the four pre-drilled holes in the liner and supplied 13/64" drill bit to drill through the steel tube.
Fasten liner in place with supplied rivets.
9. Drill two 13/64" holes on the top side of the liner. The holes should be 1/2" down from the top edge of the tube and 1/2" from the seam on both sides. Install rivets.
10. Drill five 13/64" holes along edge where steel tube is welded to the base plate and install rivets.
11. Drill 3/8" holes through liner for bearing mounting bracket locations.



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