

## New Holland CR Series Tank Fill Tube Liner Installation Instructions

Please read the entire instruction sheet before beginning installation.  
Please refer to your combine manufacturer's operators manual for pertinent safety precautions.

1. Remove auger bearing mounting bracket and remove auger from housing.
2. Remove any debris from inside the auger housing.
3. Insert the Tube Liner into the tank fill tube.
4. Position the top edge of the Tube Liner flush with the top edge of the tank fill tube.
5. Snap the two edges of the liner together by pushing the liner toward the tank fill tube walls and pressing along the seam. A putty knife can also be used to help snap the seams together.
6. Verify that the liner is rotated to the correct position and the bottom edge is flush with the tank fill tube.
7. Clamp liner to the tube to ensure it does not move.
8. Using supplied 13/64" drill bit and rivets, drill and rivet 1/2" from the seam and spaced every 4" along both sides of the seam.
9. If lower auger tube is being lined, holes will have to be drilled in the liner for hanger bearing bolts and cleanout door bolts. Place 4-5 rivets through liner above cleanout door to ensure no material builds up between auger tube and liner.



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